

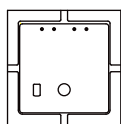
Flush Hatch

Created specifically for new boat designs, the Flush Hatch is a simple yet original design. It is made specifically for boat builders preparing recessed hatch openings that would originally have housed either a conventional hatch or an extremely expensive custom flush hatch. The hatch fits seamlessly into a specifically designed recess in the deck and cannot retrofit existing decks. The precision of the fit makes for a sleek, modern look and means no more stubbed toes for boat owners.

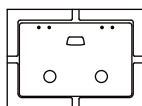
- Based on proven Ocean and Low Profile Hatches, which have been thoroughly tested in countless ocean conditions
- Tough, tinted acrylic panel is all that can be seen on deck
- Strengthened, extruded aluminium frame hidden discreetly below deck
- Completely watertight structure
- Water drained effortlessly away by deck-moulded channels
- Strong, stylish handles and hinges
- Trim fit sizes 10, 44, 60, & 70
- Part of Lewmar's standard range
- Dark grey acrylic option keeps cabin cooler
- Available with stainless steel hatch furniture



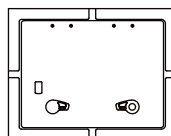
Lewmar Flush Hatch fitted to Hanse 530
© 2011 Hanse Yacht



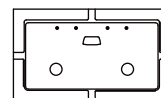
Size 10



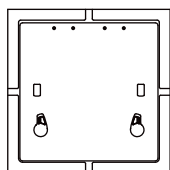
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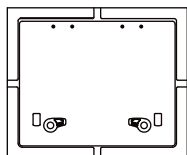
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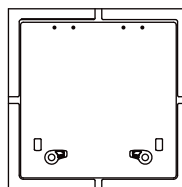
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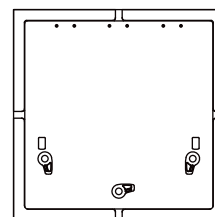
Size 44



Size 54



Size 60



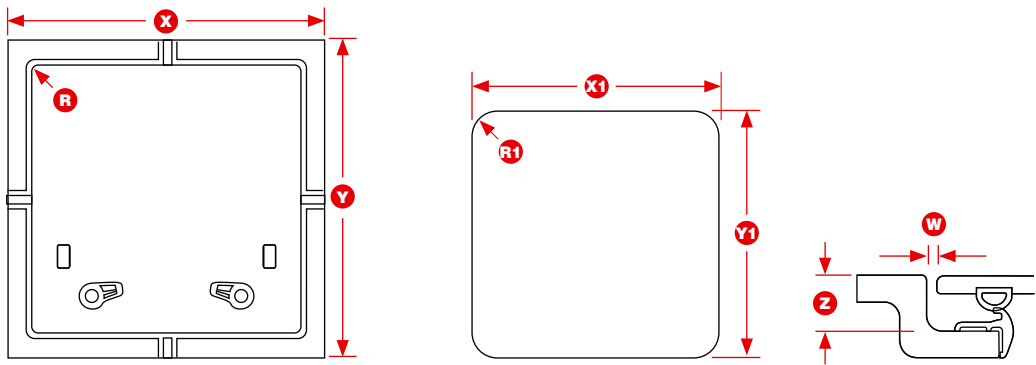
Size 70

Flush Hatch Size Range












Lewmar Flush Hatch fitted to Gunfleet 43

Flush Hatch Dimensions



Flush Hatch Specifications

STANDARD COLOUR¹ PART NUMBER	DARK SPORT TINT² PART NUMBER	SIZE	OVERALL DIMENSIONS												CUT-OUT DIMENSIONS									ACRYLIC WINDOW THICKNESS		WEIGHT	
			 LOWER FRAME FLANGE		 HINGE GAP		 WIDTH		 LENGTH		 DEPTH		 RADII		 WIDTH		 LENGTH		 RADII								
			mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in							
																							kg	lb			
39910012	39910812	10	15	9⁄16	11	11⁄64	330	13	330	13	31	1 1⁄4	10	3⁄8	260	10 1⁄4	260	10 1⁄4	42.5	1 11⁄16	12	1⁄2	2.3	5			
39920012	39920812	20	15	9⁄16	11	11⁄64	417	16 7⁄16	272	10 11⁄16	31	1 1⁄4	10	3⁄8	347	13 11⁄16	202	7 15⁄16	42.5	1 11⁄16	12	1⁄2	2.4	5.3			
39930012	39930812	30	15	9⁄16	11	11⁄64	527	20 3⁄4	397	15 5⁄8	31	1 1⁄4	10	3⁄8	457	18	327	12 7⁄8	42.5	1 11⁄16	12	1⁄2	4.7	10.3			
39941012	39941812	41	15	9⁄16	11	11⁄64	491	19 9⁄16	246	9 1⁄16	31	1 1⁄4	10	3⁄8	421	16 9⁄16	176	6 15⁄16	42.5	1 11⁄16	12	1⁄2	2.6	5.8			
39944012	39944812	44	15	9⁄16	11	11⁄64	512	20 3⁄16	512	20 3⁄16	31	1 1⁄4	10	3⁄8	442	17 3⁄8	442	17 3⁄8	42.5	1 11⁄16	12	1⁄2	5.4	12			
39954012	39954812	54	15	9⁄16	11	11⁄64	577	22 11⁄16	462	18 3⁄16	31	1 1⁄4	10	3⁄8	507	19 15⁄16	392	15 7⁄16	42.5	1 11⁄16	12	1⁄2	5.5	12.1			
39960012	39960812	60	15	9⁄16	11	11⁄64	577	22 11⁄16	577	22 11⁄16	31	1 1⁄4	10	3⁄8	507	19 15⁄16	507	19 15⁄16	42.5	1 11⁄16	15	9⁄16	7.1	16			
39970012	39970812	70	15	9⁄16	11	11⁄64	697	27 1⁄2	697	27 1⁄2	31	1 1⁄4	10	3⁄8	627	24 11⁄16	627	24 11⁄16	42.5	1 11⁄16	15	9⁄16	11	24			

¹ Standard Colour: grey acrylic, white lower frame
² Dark Sport Tint: dark grey acrylic, white lower frame

Flush Hatch with Stainless Steel Handles and Hinges

At Lewmar, we are constantly seeking to improve our product range to suit evolving design trends. The new range of stainless steel hatch fittings are designed for the Flush Hatch Range, offering a stylish interior and exterior aesthetic to this sleek hatch range.

- Hatch can be opened from the outside using a standard winch handle
- Locking mechanism contained in interior handle
- Effortless operation
- Closer fit to the deck along the hinge edge
- All the features of the Flush Hatch Range



Flush Hatch with Stainless Steel Handles and Hinges Specifications

STANDARD COLOUR PART NUMBER	DARK SPORT TINT PART NUMBER	SIZE	LOWER FRAME FLANGE		OVERALL DIMENSIONS								CUT-OUT DIMENSIONS						ACRYLIC WINDOW THICKNESS	
					X		Y		Z		R		X1		Y1		R1			
			mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in		
399441999	399441910	44	15	9/16	512	20 3/16	512	20 3/16	31	1 1/4	10	3/8	442	17 3/8	442	17 3/8	42.5	1 11/16	12	1/2
399601999	399601910	60	15	9/16	577	22 11/16	577	22 11/16	31	1 1/4	10	3/8	507	19 15/16	507	19 15/16	42.5	1 11/16	15	9/16
399701999	399701910	70	15	9/16	697	27 1/2	697	27 1/2	31	1 1/4	10	3/8	627	24 11/16	627	24 11/16	42.5	1 11/16	15	9/16

Hatches should be fitted to a flat surface with a maximum tolerance of +/-1mm
Fastening size for lower frame section use 5mm CSK screws No. 10 UNC 2BA
Fastening size at the hinge section use M6 (1/4")